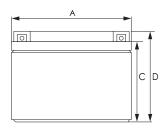
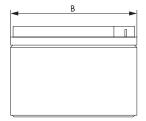


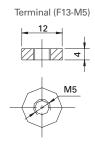
Dry Cell Traction Industrial Battery Block

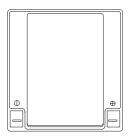
Discover® Dry Cell Traction Series provide superior high integrity and reliability for commercial, industrial and private applications. The maintenance-free, thick plate construction, designed for tough applications and repeated deep discharging makes the EV Series the definitive choice for robustTraction applications including Home Medical Equipment (HME), Electric Vehicle, Automated Guided Vehicles (AGV), Aerial Lifts, Floor Cleaning Equipment, Robotics, Materials Handling, Renewable Energy and Marine / RV applications.

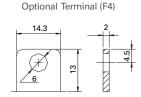
MECHANICAL DRAWINGS











MECHANICAL SPECIFICATIONS

| | ı | | |
|--------------------|---------------------------|--------|--|
| Industry Reference | - | | |
| Length (A) | 6.5 in 166 mm | | |
| Width (B) | 6.9 in 175 mm | | |
| Height (C) | 4.8 in | 121 mm | |
| Total Height (D) | 4.9 in | 125 mm | |
| Weight | 17.6 lbs | 8 kgs | |
| Terminal (Opt'I)* | F13-M5 (F4) | | |
| Cell(s) | 6 | | |
| Electrolyte | ectrolyte 1.2875 S.G. AGM | | |

NOTE: There is a tolerance of +/-2%.

ELECTRICAL SPECIFICATIONS

| Voltage | 12 V | | |
|-----------------------------|--|--|--|
| 80% DOD Voltage Cutoff | 11.4 V | | |
| Internal Resistance | 10.50 mΩ | | |
| Short Circuit (20°C 68°F) | 1060 A | | |
| Self Discharge | Less than 3% per month (20°C 68°F) | | |
| Cranking Amps** | 200 @ 0°C (32°F) 160 @ -18°C (0°F | | |
| Charge Temperature | Min: -10°C (14°F) Max: 50°C (122°F) | | |
| Discharge Temperature*** | Min: -40°C (-40°F) Max: 50°C (122°F) | | |
| Storage | Min: -20°C (-4°F) Max: 60°C (140°F) | | |

^{**}CRANKING AMPS: Cranking Amps data is provided as a reference only. Specific application sizing and life factors must be considered when using deep cycle product in a starting application.

ELECTRICAL SPECIFICATIONS

| Amp Hours (AH) | | | Minutes of Discharge | | | | | | | |
|----------------|-------|-------|----------------------|------|------|------|------|------|------|-------|
| 100 HR | 20 HR | 10 HR | 5 HR | 3 HR | 1 HR | @25A | @56A | @75A | @85A | @100A |
| 29 | 26 | 23.5 | 22 | 20 | 16 | 31 | - | - | - | - |

| Maximum Current | Peak (5 seconds) | Peak (10 seconds) | Continuous | Recommended Continuous |
|-----------------|------------------|-------------------|------------|------------------------|
| Charge | 1C10Hr | 0.75C10Hr | 0.5C10Hr | 0.3C10Hr |
| Discharge | 2C10Hr | 1.5C10Hr | 1C10Hr | 0.5C10Hr |

BENEFITS & FEATURES

Advanced battery designs that exceed Original Equipment Manufacturer requirements.

Enhanced alloyTraction heavy duty grids gives consistent active material adhesion and corrosion resistance for longer runtime and extended service life.

Higher density active material paste to deliver longer runtimes at high discharge currents.

Lower specific gravity for reduced heat and cycle life performances.

High impact reinforced copolymer and polypropylene cases with flat top designs.

Sealed Non-Spillable Maintenance-free technology.

99.9% gas recombination reduces off gassing and water loss.

Multiple battery terminal options and carrying handles available.

Excellent for use in environmentally sensitive areas.

UL94 recognized flame arresting low pressure safety vents (UL94 V0 rating available).

Classified as a non-spillable battery is not restricted for transportation by:

- Air (IATA/ICAO provision 67)
- Ground (STB, DOT-CFR-HMR49)
- Water (IMDG amendment 27)

CERTIFIED QUALITY

Discover® and its facilities and products are tested and certified to multiple standards:

- ISO, UL, CE, and QS standards
- ETTS Germany
- Euro Bat classification for Environmental Stewardship Standards

Designed in accordance with and published in compliance with applicable BCI, IEC and BS EN standards, including:

- IEC60896-21/22
- BS EN 60254-1:2005
- AS/NZS 4029.2.2000















^{*}TERMINAL TORQUE: Please refer to our document, located in the Resources webpage (www.discoverbattery.com/resources).

^{***}CAUTION: Extra considerations must be given to depths of discharge, operating voltages and currents when designing systems for use at maximum temperatures

NOTE:

IUI with Pulse Termination algorithm uses a pulse termination criterion. As a safety precaution during the Finish phase, if the average cell voltage, or volts per cell (vpc), exceeds U2 and the charger output has been on for more than 30 seconds, the output is shut off until the vpc falls to U3. The finish phase then resumes and this "pulsing" continues until the target overcharge (108% - 112%) is reached.

NOTE 2:

NUTE Z:
Please note the voltage settings
displayed in the IUI with Pulse
Termination Charge Profile
graph, corresponds to the set
points at 25°C (77°F). For
temperatures below 25°C, adjust
+0.005VPC/°C (or 0.003VPC per
'F). For temperatures above
25°C, adjust -0.005VPC/°C (or 0.003VPC per
'F). For temperatures above
25°C, adjust -0.005VPC/°C (or 0.003VPC per
'F). (a.005VPC/°C (or 0.003VPC)

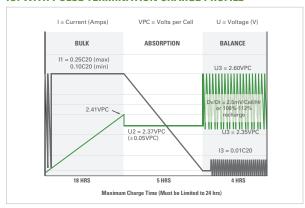
TEMPERATURE EFFECTS ON CAPACITY



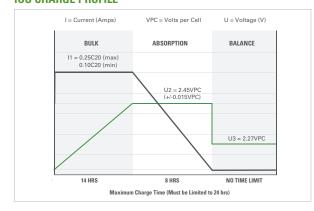
OPEN CIRCUIT VOLTAGE IN RELATION TO THE STATE OF CHARGE (20°C)



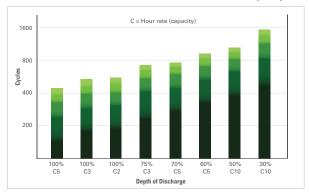
IUI WITH PULSE TERMINATION CHARGE PROFILE



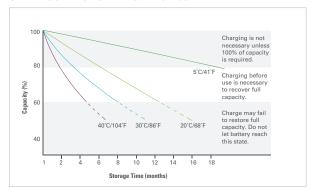
IUU CHARGE PROFILE



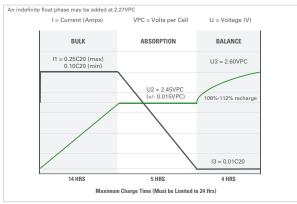
CYCLE LIFE IN RELATION TO DEPTH OF DISCHARGE (25°C)



SELF-DISCHARGE CHARACTERISTICS



IUI CHARGE PROFILE



RELATION BETWEEN CHARGING, VOLTAGE AND TEMPERATURE

